

CUSTOMER	CATALOG #	W. O. #	DATE ISSUED	DATE REQD	QTY. EA. PER UNIT	W. O. QTY. REQD	FINISH	DRAWN BY	DATE	ASSY. #	DRAWING #
JARDINE	59-2105-01				1			T. MASTELL	11.21.06		00-59-2105-1
								CHK	MATERIAL	CUT LENGTH	

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
SURFACE FINISH MAX.  $\sqrt{63}$   
FRACTIONAL  $\pm 1/16"$   
ANGULAR: MACH  $\pm 1$  BEND  $\pm 2$   
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

OPERATIONS	
1 ASSEMBLE	5
2 CLEAN	6
3 PACKAGE	7
4	8

APPD	DESCRIPTION	
	BILLET LIGHTBAR ASSEMBLY, YAM. ROADLINER	
SCALE	FINISH	REF.
N.T.S.		

REV	DESCRIPTION	DATE

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	04-24-42834	BILLET LIGHTBAR
2	2	07-33-38174	25W BULLET LIGHT
3	2	01-7010125-27	M10-1.25 HEX NYLOCK NUT
4	1	07-34-42835	WIRING HARNESS

