



10-5016-01

FRONT HIGHWAY BAR

HARLEY-DAVIDSON XL883/1200 SPORTSTER
1984-2003



PARTS INCLUDED

- 1 - Highway Bar
- 1 - Motor Mount Bracket
- 1 - 3/8-24x5-1/2" Hex Head Bolt
- 1 - 3/8-24x5" Hex Head Bolt
- 2 - 3/8-24x1-1/4" Socket Head Bolts
- 2 - 3/8-16x1-3/4" Hex Head Bolts
- 2 - 5/16-18x1-1/2" Socket Head Bolts
- 2 - Spacers
- 1 - 3/8" Flat Washer
- 2 - 5/16" Flat Washers
- 2 - 3/8-24 Hex Nylock Nut

TOOLS REQUIRED

- Ratchet
- Torque Wrench
- 1/4" Allen Socket
- 7/32" Allen Socket
- 1/2" Wrench
- 9/16" Wrench

WARNING: THESE HIGHWAY BARS ARE FOR APPEARANCE ONLY. THEY ARE NOT MEANT TO PROTECT EITHER RIDER, PASSENGER OR MOTORCYCLE AT ANY TIME.

INSTALLATION INSTRUCTIONS

- 1) Remove the two bolts and washers from the bracket below the steering head, on the front frame downtubes.
- 2) Remove and discard the lower motor mount bolts and nuts.
- 3) Using the supplied 3/8-24x5-1/2" hex head bolt and original 3/8" flatwasher, feed the bolt through one motor mount, through one spacer (do not use the spacer if equipped with forward controls), through the offset end of the motor mount bracket, and the other motor mount. The offset end of the bracket should be 'pointing' toward the left side of the motorcycle (See Figure #1). Place one supplied 3/8" flat washer on the bolt and secure using one supplied 3/8-24 hex nylock nut.
- 4) Using the supplied 5/16" flat washers and the bolts provided that pertain to your model year, mount the upper highway bar mount to the bracket on the underside of the steering head. Tighten to 19 lb-ft. See list on page 2 for bolt specifics:

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- 4) - 84-85 models, use 5/16-18x1-1/2" socket head bolts and 5/16" flat washers
- 86-94 models, use 3/8-24-1-1/4" socket head bolts and 5/16" flat washers
- 94-03 models, use original hardware
- 96-03 XL883 models, use 3/8-16x1-3/4" hex head bolts and 5/16" flat washers
- 5) Mount the lower highway bar mount to the motor mount bracket using the supplied 3/8-24x5" hex head bolt and 3/8-24 hex nylock nut. Tighten both motor mount bracket bolts to 33 lb-ft.
- 6) Turn the handlebars fully from right to left to check for cable clearances.

