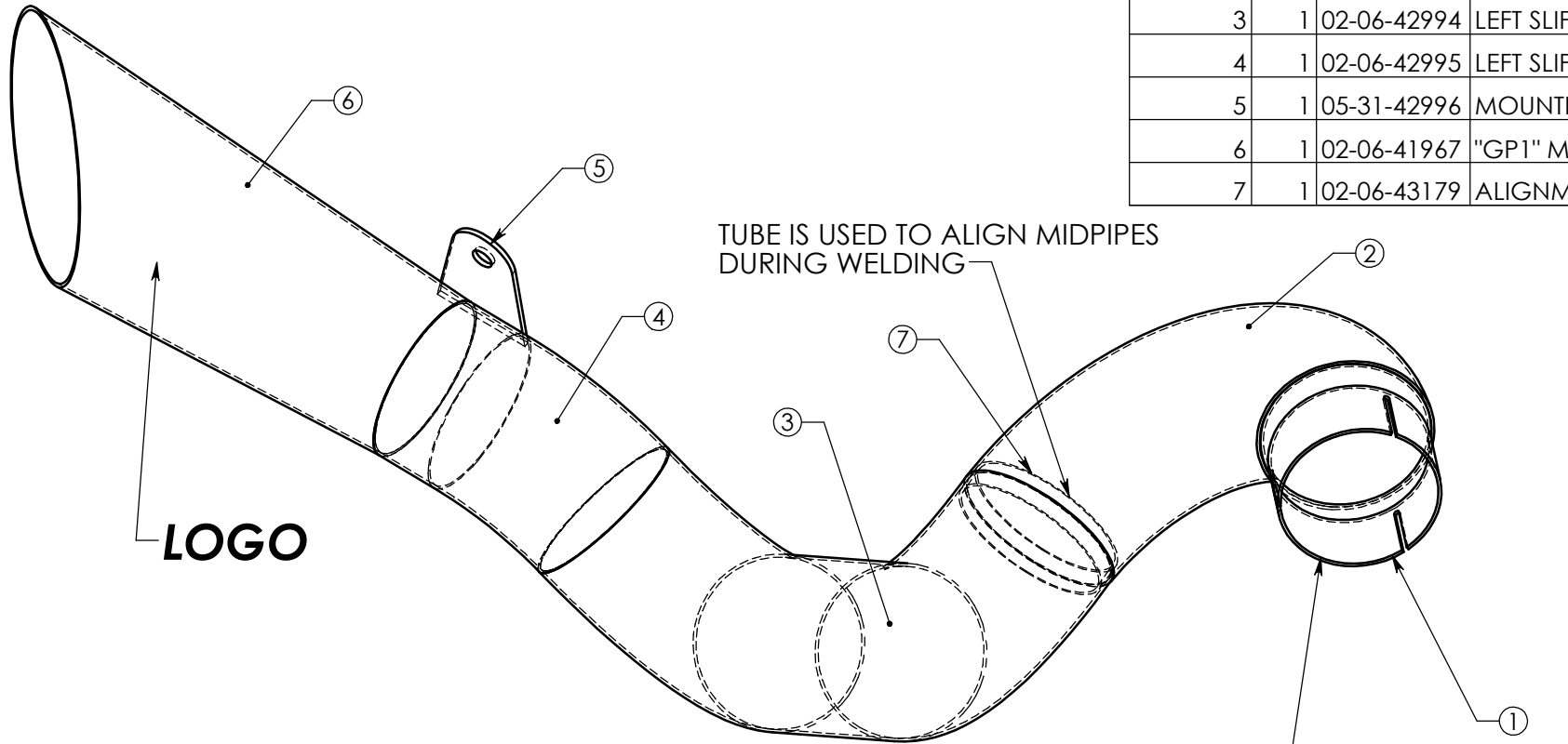


CUSTOMER	CATALOG #	W. O. #	DATE ISSUED	DATE REQD	QTY. EA. PER UNIT	W. O. QTY. REQD	FINISH	DRAWN BY	DATE	ASSY. #	DRAWING #	
JARDINE	18-4018-723-02				1		SCOTCH BRITE	C.V.	01.23.07		00-200-00013	
								CHK	MATERIAL	CUT LENGTH		
								APPD	DESCRIPTION LEFT SIDE ASSEMBLY			
								SCALE	FINISH	REF.		
								1:2	SCOTCH BRITE			
								OPERATIONS			DATE	
								1 WELD	5			
								2	6			
								3	7			
								4	8			
								REV	DESCRIPTION		DATE	
								A	INITIAL RELEASE		01.23.07	
								B	REMOVED TUBE#3, ADDED ALIGNMENT TUBE.		04.10.07	

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
SURFACE FINISH MAX.  $\sqrt{63}$ /  
FRACTIONAL  $\pm 1/16$ "  
ANGULAR: MACH  $\pm 1$  BEND  $\pm 2$   
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

OPERATIONS		
1	WELD	5
2		6
3		7
4		8

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	02-06-42991	LEFT SLIP-ON TUBE#1
2	1	02-06-42992	LEFT SLIP-ON TUBE#2
3	1	02-06-42994	LEFT SLIP-ON TUBE#4
4	1	02-06-42995	LEFT SLIP-ON TUBE#5
5	1	05-31-42996	MOUNTING BRACKET
6	1	02-06-41967	"GP1" MEGAPHONE TIP
7	1	02-06-43179	ALIGNMENT TUBE



NOTES:

- "GP1" LOGO MUST BE LASER ETCHED INTO MEGAPHONE PRIOR TO WELDING
- ALL WELDS MUST BE FUSE WELDS FOR APPEARANCE
- SCOTCH BRITE FINISHES SHOULD BE APPLIED PRIOR TO WELDING, DO NOT FINISH THE WELDS

MUST BE CHECKED FOR CIRCULARITY AFTER WELDING.